

Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004)

MEC30343

(This tender aims for already enlisted contractors for this work with HOCL Kochi Unit. Any new contractor who wish to empanel for this type of work may submit their credentials so that they will be evaluated and pre-qualified and shall be considered for similar future work).

हिंदुस्तान ऑर्गेनिक केमिकल्स लिमिटेड HINDUSTAN ORGANIC CHEMICALS LIMITED (भारत सरकार का एक उद्यम) (A Government of India Enterprise) अंबालामुगल, एर्नाकुलम जिला, पिन - 682 302 AMBALAMUGAL, Ernakulam District, PIN – 682 302. फोन: (0484) 2720911, फैक्स नंबर (0484) 2720893 Phone: (0484) 2720911, FAX No. (0484) 2720893

<u>ई-निविदा सूचना</u> E- TENDER NOTICE

HOCL निम्नलिखित कार्य के लिए दो बोली प्रणाली के तहत ई-बोली आमंत्रित करता है: HOCL Invites e-Bids under the **Two Bid system** for the following work:

SI.	Description of Item and Tender No.
No.	
1	कार्य का नाम : सप्पलै, फाब्रिकेषन, टेस्टिंग आंड ट्रानस्पोर्टषन ओफ षेल आंड डिष एंड ओफ डीप्रोपेनाइसर
	ओवरहेड कंडेंसर E 2004
	HOCL निविदा संदर्भ : MEC30343
	Name of Work: SUPPLY, FABRICATION, TESTING AND TRANSPORTATION OF SHELL AND DISH END OF DEPROPANISER OVERHEAD CONDENSER - E 2004
	HOCL Tender Ref : MEC30345

निविदा दस्तावेज www.hoclkochi.com या www.eprocure.gov.in से डाउनलोड किए जा सक्ते हैं। Tender documents may be downloaded from <u>www.hoclkochi.com</u> or <u>www.eprocure.gov.in</u>.

इच्छुक पार्टियां निविदा में भाग ल**म्राक्या**लिए कृपया एनआईसी ई प्रोक्योरमेंट पोर्टल (यूआरएल: https://eprocure.gov.in/eprocure/app.) पर पंजीकृत हो सकती हैं। निर्दिष्ट ऑनलाइन प्रक्रिया काअलावा अन्य प्रस्तुत निविदाएं स्वीकार नहीं की जाएंगी। कृपया प्रस्ताव जमा करनासा पहलाकिसी भी परिशिष्ट/शुद्धिपत्र/विस्तार कालए नियमित रूप साम्रपरोक्त साइटों पर जाएँ।

Interested parties may please get registered with NIC e procurement portal (URL: https://eprocure.gov.in/eprocure/app.) to participate in the tender. Tenders submitted other than through online procedure specified will not be accepted. Please visit the above sites regularly for any addendum/ corrigendum/ extension before submitting the offers. कृपया विशिष्टताओं और नियमों और शर्तों की पृष्टि करताहुए दें बोली प्रणाली क्यतहत □ पनी ई-बोली जमा करें।

Please submit your E-bids under the $\underline{\text{Two Bid system}}$ confirming to the specifications and the terms and conditions.

हिंदुस्तान ऑर्गेनिक केमिकल्स लिमिटेड के लिए और उनकी ओर से For and on behalf of Hindustan Organic Chemicals Limited (GSTN:32AAACH2663P1ZG),(CIN:199999MN1960G01011895)

बेनो॰पी॰कुरियन्स BENO.P.KURIANS महाप्रबंधक (यांत्रिक/सिविल/प्रोजेक्ट्स/सी एल आर पी) GM (MECH/CIVIL/PROJ./CLRP)



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हिंदुस्तान ऑर्गेनिक केमिकल्स लिमिटेड HINDUSTAN ORGANIC CHEMICALS LIMITED

(भारत सरकार का एक उद्यम)

(A Government of India Enterprise) अंबालामुगल, एर्नाकुलम जिला, पिन - 682 302

AMBALAMUGAL, Ernakulam District, PIN – 682 302.

फोन: (0484) 2720911, फैक्स नंबर (0484) 2720893 Phone: (0484) 2720911, FAX No. (0484) 2720893

MEC30343

Dear Sir,

हिंदुस्तान ऑर्गेनिक केमिकल्स लिमिटेड भारत सरकार का उपक्रम है जो कोच्चि, केरल, भारत में अपने संयंत्र में फिनोल, एसीटोन और हाइड्रोजन पेरोक्साइड का निर्माण करता है। एचओसीएल ने सप्पलै, फाब्रिकेषन, टेस्टिंग आंड ट्रानस्पोर्टषन ओफ षेल आंड डिष एंड ओफ डीप्रोपेनाइसर ओवरहेड कंडेंसर E 2004 के लिए ई-निवेदाएं आमंत्रित की हैं। एचओसीएल ने मैसर्स एनआईसी के साथ एक समझौता किया है। अपने पोर्टल https://eprocure.gov.in/eprocure/app के माध्यम से ई-खरीद के लिए। आप कृपया इस निवेदा में भाग लेने के लिए एनआईसी के साथ एक विक्रेता के रूप में पंजीकृत हो सकते हैं।

Hindustan Organic Chemicals Limited is a Government of India Undertaking manufacturing Phenol, Acetone & Hydrogen Peroxide at its plant at Kochi, Kerala, India. HOCL invites e-tenders for **SUPPLY**, **FABRICATION**, **TESTING AND TRANSPORTATION OF SHELL AND DISH END OF DEPROPANISER OVERHEAD CONDENSER - E 2004.** HOCL has entered into an agreement with M/s. NIC for e-procurement through their portal https://eprocure.gov.in/eprocure/app. You may please get registered as a vendor with NIC for participating in this tender.

निविदा दस्तावेज एचओसीएल की वेबसाइट www.hoclkochi.com, https:// बाजार और https://eprocure.gov.in/eprocure/app पर अपलोड किए जाते हैं।

Tender documents are uploaded in HOCL website www.hoclkochi.com, https://eprocure.gov.in/eprocure/app

संलग्न दस्तावेजों का सूचकांक इसके साथ संलग्न है। आपसे अनुरोध है कि कृपया अपनी निविदा तैयार करने/प्रस्तुत करने से पहले सभी दस्तावेजों को विस्तार से पढ़ लें।

Index of documents enclosed is attached herewith. You are requested to kindly go through all the documents in detail before preparing/submitting your tender.

आप अपना प्रस्ताव दो-बोली प्रणाली पर निर्दिष्ट नियत तारीख और समय से पहले ऑनलाइन जमा कर सकते हैं।

You may submit your offer on Two-bid system online before the due date and time specified.

धन्यवाद, Thanking you,

आपका आभारी, Yours Faithfully, हिंदुस्तान ऑर्गेनिक केमिकल्स लिमिटेड के लिए (CIN: L999999MH1960GOIO11895), For Hindustan Organic Chemicals Limited (CIN: L99999MH1960GOIO11895),

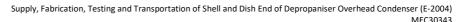
बेनो॰पी॰कुरियन्स BENO.P.KURIANS महाप्रबंधक (यांत्रिक/सिविल/प्रोजेक्टस/सी एल आर पी) GM (MECH/CIVIL/PROJ./CLRP)



INDEX

TENDER NOTICE FOR <u>SUPPLY</u>, <u>FABRICATION</u>, <u>TESTING AND TRANSPORTATION OF SHELL AND DISH</u> <u>END OF DEPROPANISER OVERHEAD CONDENSER (E-2004)</u>

1	General Terms and conditions of the tender with Prequalification criteria	ANNEXURE - I
2	Scope of work	ANNEXURE- II
3	Special Conditions of Contract	ANNEXURE - III
4	Compliance / No-Deviation Statement	ANNEXURE - IV
5	Compliance of General Conditions Of Contract (GCC)	ANNEXURE - V
6	Check List	ANNEXURE - VI
7	ESI, PF, Labour Law etc. – Requirements	
8	Labour Laws	ANNEYLIDE A. D. C. R. D.
9	Safety, Health & Environment (SHE) Conditions	ANNEXURE A, B, C & D
10	Proforma of Declaration of Black Listing/ Holiday Listing	
11	Bidder Information	ANNEXURE - E
12	Self Declaration of Local Content	ANNEXURE - F
13	Bid Security Declaration	ANNEXURE - H
14	Declaration of Compliance of Order (Public Procurement No.1, 2 & 3) dt. 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 (Annexure R)	ANNEXURE - R
14	Drawing	1 sheet
15	Quality Assurance Plan	5 sheets





इस दस्तावेज़ को सभी पृष्ठों पर बोलीदाता द्वारा हस्ताक्षरित और मुद्रांकित किया जाना है और ई-निविदा के साथ जमा किया जाना है

हिंदुस्तान ऑर्गेनिक केमिकल्स लिमिटेड (भारत सरकार का एक उद्यम) 🗖 बालामुगल पीओ, एर्नाकुलम जिला, केरल - 682 302।

निविदा संदर्भ नहीं: MEC30343

कार्य का नाम: सप्पलै, फाब्रिकेषन, टेस्टिंग आंड ट्रानस्पोर्टषन ओफ षेल आंड डिष एंड ओफ डीप्रोपेनाइसर ओवरहेड कंडेंसर E 2004

ऑनलाइन बोली जमा करने के लिए सामान्य निर्देश

बोलीदाताओं को वैध डिजिटल हस्ताक्षर प्रमाणपत्रों का उपयोग करते हुए केंद्रीय सार्वजनिक खरीद पोर्टल (भारत सरकार) पर इलेक्ट्रॉनिक रूप से □ पनी बोलियों की सॉफ्ट कॉपी जमा करनी होगी। नीचे दिए गए निर्देश बोलीदाताओं को सीपीपी पोर्टल पर पंजीकरण करने में सहायता करने, आवश्यकताओं के □ नुसार □ पनी बोलियां तैयार करने और सीपीपी पोर्टल पर □ पनी बोलियां ऑनलाइन जमा करने के लिए हैं।

सीपीपी पोर्टल पर ऑनलाइन बोलियां जमा करने के लिए उपयोगी □धिक जानकारी यहां प्राप्त की जा सकती हैं: https://eprocure.gov.in/eprocure/app1

पंजीकरण

- 1. बोलीदाताओं को सीपीपी पोर्टल पर "ऑनलाइन बोलीदाता नामांकन" लिंक पर क्लिक करके केंद्रीय सार्वजनिक खरीद पोर्टल (यूआरएल: https://eprocure.gov.in/eprocure/app) के ई-प्रोक्योरमेंट मॉड्यूल पर नामांकन करना आवश्यक है। जो निःशुल्क है।
- नामांकन प्रक्रिया के भाग के रूप में, बोलीदाताओं को एक विशिष्ट उपयोगकर्ता नाम चुनना होगा और □ पने खातों के लिए एक पासवर्ड निर्दिष्ट करना होगा।
- 3. बोलीदाताओं को सलाह दी जाती है कि वे पंजीकरण प्रक्रिया के हिस्से के रूप में □ पना वैध ईमेल पता और मोबाइल नंबर पंजीकृत करें। इनका उपयोग सीपीपी पोर्टल से किसी भी संचार के लिए किया जाएगा।
- 4. नामांकन के बाद, बोलीदाताओं को □पने प्रोफाइल के साथ सीसीए इंडिया (जैसे सिफी / एनकोड / ईमुद्रा आदि) द्वारा मान्यता प्राप्त किसी भी प्रमाणन प्राधिकरण द्वारा जारी □पने वैध डिजिटल हस्ताक्षर प्रमाण पत्र (हस्ताक्षर कुंजी उपयोग के साथ तृतीय श्रेणी प्रमाण पत्र) पंजीकृत करने की आवश्यकता होगी।
- 5. एक बोलीदाता द्वारा केवल एक वैध डीएससी पंजीकृत किया जाना चाहिए। कृपया ध्यान दें कि बोलीदाता यह सुनिश्चित करने के लिए जिम्मेदार हैं कि वे 🗆 पने डीएससी को दूसरों को उधार नहीं देते हैं जिससे दुरुपयोग हो सकता है।
- 6. इसके बाद बोलीदाता □पना यूजर आईडी/पासवर्ड और डीएससी/ई-टोकन का पासवर्ड दर्ज करके सुरक्षित लॉग-इन के माध्यम से साइट पर लॉग इन करता है।

निविदा दस्तावेजों की खोज

- 1. सीपीपी पोर्टल में विभिन्न खोज विकल्प बनाए गए हैं, ताकि बोली लगाने वालों को सक्रिय निविदाओं को कई मापदंडों द्वारा खोजने में सुविधा हो। इन मापदंडों में निविदा आईडी, संगठन का नाम, स्थान, तिथि, मूल्य आदि शामिल हो सकते हैं। निविदाओं के लिए उन्नत खोज का एक विकल्प भी है, जिसमें बोली लगाने वाले कई खोज मापदंडों को जोड़ सकते हैं जैसे संगठन का नाम, □ नुबंध का रूप, स्थान, दिनांक, □ न्य कीवर्ड आदि सीपीपी पोर्टल पर प्रकाशित निविदा की खोज के लिए।
- 2. एक बार जब बोलीदाताओं ने उन निविदाओं का चयन कर लिया जिनमें वे रुचि रखते हैं, तो वे आवश्यक दस्तावेज/निविदा कार्यक्रम डाउनलोड कर सकते हैं। इन निविदाओं को संबंधित 'माई टेंडर्स' फोल्डर में स्थानांतरित



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किया जा सकता है। यह सीपीपी पोर्टल को निविदा दस्तावेज में कोई शुद्धिपत्र जारी होने की स्थिति में एसएमएस/ई-मेल के माध्यम से बोलीदाताओं को सुचित करने में सक्षम बनाएगा।

3. यदि बोलीदाता हेल्पडेस्क से कोई स्पष्टीकरण/सहायता प्राप्त करना चाहता है तो उसे प्रत्येक निविदा को दी गई विशिष्ट निविदा आईडी को नोट करना चाहिए।

बोली की तैयारी

- बोलीदाता को अपनी बोली जमा करने से पहले निविदा दस्तावेज पर प्रकाशित किसी भी शुद्धिपत्र को ध्यान में रखना चाहिए।
- 2. बोली के हिस्से के रूप में प्रस्तुत किए जाने वाले आवश्यक दस्तावेजों को समझने के लिए कृपया निवदा विज्ञापन और निविदा दस्तावेज को ध्यान से देखें। कृपया उन कवरों की संख्या पर ध्यान दें जिनमें बोली दस्तावेज जमा किए जाने हैं, दस्तावेजों की संख्या - जिसमें प्रस्तुत किए जाने वाले प्रत्येक दस्तावेज के नाम और सामग्री शामिल हैं। इनमें से किसी भी विचलन के कारण बोली को अस्वीकार किया जा सकता है।
- 3. बोलीदाता, निविदा दस्तावेज/अनुसूची में दर्शाए गए अनुसार प्रस्तुत किए जाने वाले बोली दस्तावेजों को अग्रिम रूप से तैयार कर लें और आम तौर पर, वे पीडीएफ/एक्सएलएस/आरएआर/डीडब्ल्यूएफ/जेपीजी प्रारूपों में हो सकते हैं। बोली दस्तावेजों को 100 डीपीआई के साथ ब्लैक एंड व्हाइट विकल्प के साथ स्कैन किया जा सकता है जो स्कैन किए गए दस्तावेज़ के आकार को कम करने में मदद करता है।
- 4. मानक दस्तावेजों के एक ही सेट को अपलोड करने में आवश्यक समय और प्रयास से बचने के लिए, जिन्हें प्रत्येक बोली के एक भाग के रूप में प्रस्तुत करने की आवश्यकता होती है, ऐसे मानक दस्तावेजों (जैसे पैन कार्ड की प्रति, वार्षिक रिपोर्ट, लेखा परीक्षक प्रमाण पत्र आदि) को अपलोड करने का प्रावधान।) बोलीदाताओं को प्रदान किया गया है। बोलीदाता ऐसे दस्तावेजों को अपलोड करने के लिए उनके लिए उपलब्ध "माई स्पेस" या "अन्य महत्वपूर्ण दस्तावेज" क्षेत्र का उपयोग कर सकते हैं। बोली जमा करते समय इन दस्तावेजों को सीधे "माई स्पेस" क्षेत्र से जमा किया जा सकता है, और बार-बार अपलोड करने की आवश्यकता नहीं है। इससे बोली जमा करने की प्रक्रिया के लिए आवश्यक समय में कमी आएगी।

नोट: My Documents स्थान केवल अपलोड करने की प्रक्रिया को आसान बनाने के लिए बोलीदाताओं को दिया गया एक भंडार है। यदि बोलीदाता ने मेरे दस्तावेज़ स्थान में अपने दस्तावेज़ अपलोड किए हैं, तो यह स्वचालित रूप से यह सुनिश्चित नहीं करता है कि ये दस्तावेज़ तकनीकी बोली का हिस्सा हैं।

बोलियां जमा करना

- बोलीदाता को बोली जमा करने के लिए काफी पहले ही साइट पर लॉग इन करना चाहिए तािक वे समय पर यानी बोली जमा करने के समय पर या उससे पहले बोली अपलोड कर सकें। अन्य मुद्दों के कारण किसी भी देरी के लिए बोलीदाता जिम्मेदार होगा।
- बोलीदाता को निविदा दस्तावेज में दर्शाए अनुसार आवश्यक बोली दस्तावेजों को एक-एक करके डिजिटल रूप से हस्ताक्षरित और अपलोड करना होगा।
- बोलीदाता को निविदा शुल्क / ईएमडी का भुगतान करने के लिए "ऑफ़लाइन" के रूप में भुगतान विकल्प का चयन करना होगा और उपकरण का विवरण दर्ज करना होगा।
- 4. बोलीदाता को निविदा दस्तावेज में निर्दिष्ट निर्देशों के अनुसार ईएमडी तैयार करनी चाहिए। मूल को बोली जमा करने की अंतिम तिथि तक या निविदा दस्तावेजों में निर्दिष्ट अनुसार संबंधित अधिकारी को व्यक्तिगत रूप से पोस्ट/कूरियर/दिया जाना चाहिए। भौतिक रूप से भेजे गए डीडी/किसी अन्य स्वीकृत साधन का विवरण स्कैन की गई प्रति में उपलब्ध विवरण और बोली जमा करने के समय दर्ज किए गए डेटा से मेल खाना चाहिए। अन्यथा अपलोड की गई बोली अस्वीकार कर दी जाएगी।



Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004)

- 5. बोलीदाताओं से अनुरोध है कि वे नोट करें कि वे आवश्यक रूप से प्रदान किए गए प्रारूप में अपनी वित्तीय बोलियां जमा करें और कोई अन्य प्रारूप स्वीकार्य नहीं है। यदि मूल्य बोली को निविदा दस्तावेज के साथ मानक बीओक्यू प्रारूप के रूप में दिया गया है, तो इसे डाउनलोड किया जाना है और सभी बोलीदाताओं द्वारा भरा जाना है। बोलीदाताओं को बीओक्यू फ़ाइल डाउनलोड करनी होगी, इसे खोलना होगा और सफेद रंग (असुरक्षित) सेल को उनके संबंधित वित्तीय उद्धरण और अन्य विवरण (जैसे बोलीदाता का नाम) के साथ पूरा करना होगा। कोई अन्य सेल नहीं बदला जाना चाहिए। एक बार विवरण पूरा हो जाने के बाद, बोलीदाता को फ़ाइल नाम बदले बिना इसे सहेजना चाहिए और इसे ऑनलाइन जमा करना चाहिए। यदि बोलीदाता द्वारा बीओक्यू फ़ाइल को संशोधित पाया जाता है, तो बोली को अस्वीकार कर दिया जाएगा।
- 6. सर्वर समय (जो बोलीदाताओं के डैशबोर्ड पर प्रदर्शित होता है) को बोलीदाताओं द्वारा बोली जमा करने, बोलियां खोलने आदि की समय सीमा को संदर्भित करने के लिए मानक समय माना जाएगा। बोलीदाताओं को बोली जमा करने के दौरान इस समय का पालन करना चाहिए।
- 7. डेटा की गोपनीयता सुनिश्चित करने के लिए बोलीदाताओं द्वारा प्रस्तुत किए जा रहे सभी दस्तावेजों को पीकेआई एन्क्रिप्शन तकनीकों का उपयोग करके एन्क्रिप्ट किया जाएगा। दर्ज किए गए डेटा को अनिधकृत व्यक्तियों द्वारा बोली खुलने के समय तक नहीं देखा जा सकता है। सुरिक्षत सॉकेट लेयर 128 बिट एन्क्रिप्शन तकनीक का उपयोग करके बोलियों की गोपनीयता बनाए रखी जाती है। संवेदनशील क्षेत्रों का डेटा भंडारण एन्क्रिप्शन किया जाता है। कोई भी बोली दस्तावेज़ जो सर्वर पर अपलोड किया जाता है, सिस्टम द्वारा उत्पन्न समिमत कुंजी का उपयोग करके समिमत एन्क्रिप्शन के अधीन होता है। इसके अलावा यह कुंजी खरीदारों/बोली खोलने वाले की सार्वजिनक कुंजी का उपयोग करके असमित एन्क्रिप्शन के अधीन है। कुल मिलाकर, अपलोड किए गए निविदा दस्तावेज अधिकृत बोली खोलने वालों द्वारा निविदा खोलने के बाद ही पढ़ने योग्य हो जाते हैं।
- 8. अपलोड किए गए निविदा दस्तावेज अधिकृत बोली खोलने वालों द्वारा निविदा खोलने के बाद ही पढ़ने योग्य हो जाते हैं।
- 9. बोलियों को सफलतापूर्वक और समय पर प्रस्तुत करने पर (अर्थात पोर्टल में "फ्रीज बिड सबिमशन" पर क्लिक करने के बाद), पोर्टल एक सफल बोली सबिमशन संदेश देगा और बोली संख्या के साथ एक बोली सारांश प्रदर्शित किया जाएगा। और अन्य सभी प्रासंगिक विवरणों के साथ बोली जमा करने की तिथि और समय।
- 10. बोली सारांश मुद्रित किया जाना चाहिए और बोली प्रस्तुत करने की पावती के रूप में रखा जाना चाहिए। इस पावती का उपयोग किसी भी बोली खोलने की बैठक के लिए प्रवेश पास के रूप में किया जा सकता है।

बोलीदाताओं को सहायता

- निविदा दस्तावेज और उसमें निहित नियमों और शर्तों से संबंधित किसी भी प्रश्न को निविदा के लिए निविदा आमंत्रण प्राधिकारी या निविदा में इंगित संबंधित संपर्क व्यक्ति को संबोधित किया जाना चाहिए।
- ऑनलाइन बोली जमा करने की प्रक्रिया से संबंधित कोई भी प्रश्न या सामान्य रूप से सीपीपी पोर्टल से संबंधित प्रश्नों को 24x7 सीपीपी पोर्टल हेल्पडेस्क को निर्देशित किया जा सकता है।

संपर्क व्यक्ति (राष्ट्रीय सूचना विज्ञान केंद्र)

श्री. मिधुन बाबू सीनियर सिस्टम एनालिस्ट - HOCL

मोबाइल नंबर : 8921387812, 8547196394

HOCL कार्य समन्वयक

श्री. अजीत मनकट्टू दिवाकरन: मुख्य अभियंता (यांत्रिक)

मोबाइल नंबर: 9494881542 / 0484 2727214





This Document to be Signed and Stamped by Bidder on All Pages and Submitted along with the E-Tender

HINDUSTAN ORGANIC CHEMICALS LIMITED (A Government of India Enterprise) Ambalamugal P.O., Ernakulam District, Kerala – 682 302.

Tender Ref. No: MEC30343

NAME OF WORK: SUPPLY, FABRICATION, TESTING AND TRANSPORTATION OF SHELL AND DISH END OF DEPROPANISER OVERHEAD CONDENSER (E-2004)

General instructions for Online Bid Submission

The bidders are required to submit soft copies of their bids electronically on the Central Public Procurement Portal(Govt. Of India), using valid Digital Signature Certificates. The instructions given below are meant to assist the bidders in registering on the CPP Portal, prepare their bids in accordance with the requirements and submitting their bids online on the CPP Portal.

More information useful for submitting online bids on the CPP Portal may be obtained at: https://eprocure.gov.in/eprocure/app.

REGISTRATION

- Bidders are required to enrol on the e-Procurement module of the Central Public Procurement Portal (URL: https://eprocure.gov.in/eprocure/app) by clicking on the link "Online bidder Enrolment" on the CPP Portal which is free of charge.
- 2. As part of the enrolment process, the bidders will be required to choose a unique username and assign a password for their accounts.
- 3. Bidders are advised to register their valid email address and mobile numbers as part of the registration process. These would be used for any communication from the CPP Portal.
- 4. Upon enrolment, the bidders will be required to register their valid Digital Signature Certificate (Class III Certificates with signing key usage) issued by any Certifying Authority recognized by CCA India (e.g. Sify / nCode / eMudhra etc.), with their profile.
- 5. Only one valid DSC should be registered by a bidder. Please note that the bidders are responsible to ensure that they do not lend their DSC's to others which may lead to misuse.
- 6. Bidder then logs in to the site through the secured log-in by entering their user ID / password and the password of the DSC / e-Token.

SEARCHING FOR TENDER DOCUMENTS

- 1. There are various search options built in the CPP Portal, to facilitate bidders to search active tenders by several parameters. These parameters could include Tender ID, Organization Name, Location, Date, Value, etc. There is also an option of advanced search for tenders, wherein the bidders may combine a number of search parameters such as Organization Name, Form of Contract, Location, Date, Other keywords etc. to search for a tender published on the CPP Portal.
- 2. Once the bidders have selected the tenders they are interested in, they may download the required documents / tender schedules. These tenders can be moved to the respective 'My Tenders' folder. This would enable the CPP Portal to intimate the bidders through SMS / e-mail in case there is any corrigendum issued to the tender document.



Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004)

MEC30343

3. The bidder should make a note of the unique Tender ID assigned to each tender, in case they want to obtain any clarification / help from the Helpdesk.

PREPARATION OF BID

- Bidder should take into account any corrigendum published on the tender document before submitting their bids.
- 2. Please go through the tender advertisement and the tender document carefully to understand the documents required to be submitted as part of the bid. Please note the number of covers in which the bid documents have to be submitted, the number of documents including the names and content of each of the document that need to be submitted. Any deviations from these may lead to rejection of the bid.
- 3. Bidder, in advance, should get ready the bid documents to be submitted as indicated in the tender document / schedule and generally, they can be in PDF / XLS / RAR / DWF/JPG formats. Bid documents may be scanned with 100 dpi with black and white option which helps in reducing size of the scanned document.
- 4. To avoid the time and effort required in uploading the same set of standard documents which are required to be submitted as a part of every bid, a provision of uploading such standard documents (e.g. PAN card copy, annual reports, auditor certificates etc.) has been provided to the bidders. Bidders can use "My Space" or "Other Important Documents" area available to them to upload such documents. These documents may be directly submitted from the "My Space" area while submitting a bid, and need not be uploaded again and again. This will lead to a reduction in the time required for bid submission process.

Note: My Documents space is only a repository given to the Bidders to ease the uploading process. If Bidder has uploaded his Documents in My Documents space, this does not automatically ensure these Documents being part of Technical Bid.

SUBMISSION OF BIDS

- 1. Bidder should log into the site well in advance for bid submission so that they can upload the bid in time i.e. on or before the bid submission time. Bidder will be responsible for any delay due to other issues.
- 2. The bidder has to digitally sign and upload the required bid documents one by one as indicated in the tender document.
- 3. Bidder has to select the payment option as "offline" to pay the tender fee / EMD as applicable and enter details of the instrument.
- 4. Bidder should prepare the EMD as per the instructions specified in the tender document. The original should be posted/couriered/given in person to the concerned official, latest by the last date of bid submission or as specified in the tender documents. The details of the DD/any other accepted instrument, physically sent, should tally with the details available in the scanned copy and the data entered during bid submission time. Otherwise the uploaded bid will be rejected.



- 5. Bidders are requested to note that they should necessarily submit their financial bids in the format provided and no other format is acceptable. If the price bid has been given as a standard BoQ format with the tender document, then the same is to be downloaded and to be filled by all the bidders. Bidders are required to download the BoQ file, open it and complete the white coloured (unprotected) cells with their respective financial quotes and other details (such as name of the bidder). No other cells should be changed. Once the details have been completed, the bidder should save it and submit it online, without changing the filename. If the BOQ file is found to be modified by the bidder, the bid will be rejected.
- 6. The server time (which is displayed on the bidders' dashboard) will be considered as the standard time for referencing the deadlines for submission of the bids by the bidders, opening of bids etc. The bidders should follow this time during bid submission.
- 7. All the documents being submitted by the bidders would be encrypted using PKI encryption techniques to ensure the secrecy of the data. The data entered cannot be viewed by unauthorized persons until the time of bid opening. The confidentiality of the bids is maintained using the secured Socket Layer 128 bit encryption technology. Data storage encryption of sensitive fields is done. Any bid document that is uploaded to the server is subjected to symmetric encryption using a system generated symmetric key. Further this key is subjected to asymmetric encryption using buyers/bid opener's public keys. Overall, the uploaded tender documents become readable only after the tender opening by the authorized bid openers.
- 8. The uploaded tender documents become readable only after the tender opening by the authorized bid openers.
- 9. Upon the successful and timely submission of bids (i.e. after Clicking "Freeze Bid Submission" in the portal), the portal will give a successful bid submission message & a bid summary will be displayed with the bid no. and the date & time of submission of the bid with all other relevant details.
- 10. The bid summary has to be printed and kept as an acknowledgement of the submission of the bid. This acknowledgement may be used as an entry pass for any bid opening meetings.

ASSISTANCE TO BIDDERS

- Any queries relating to the tender document and the terms and conditions contained therein should be addressed to the Tender Inviting Authority for a tender or the relevant contact person indicated in the tender.
- 2. Any queries relating to the process of online bid submission or queries relating to CPP Portal in general may be directed to the 24x7 CPP Portal Helpdesk.

Contact Person (National Informatics Centre)

Mr.Midhun Babu Sr. Systems Analyst - HOCL Mobile No. 8921387812, 8547196394 **HOCL Work Co-ordinator**

Mr. Ajit Manakattu Divakaran Chief Engineer (Mechanical) Mobile No.9494881542/0484 2727214



ANNEXURE - I

GENERAL TERMS AND CONDITIONS OF THE TENDER

EARNEST MONEY DEPOSIT - NOT APPLICABLE TO MSME / SSI Units /PSUs

Quotation shall accompany an EMD of ₹3,750/- shall be paid by crossed DD/Bankers Cheque/thro' NEFT.

Bank Details - Central Bank of India, Tripunithura

- A/c No. 3580607136 - IFSC - CBIN0284515

Details of bank transfer should be indicated in your technical offer. Quotations not accompanied with EMD, are liable to be rejected.

EMD of the tenderer will be forfeited under the following conditions:-

- 1. If after opening of the tender, the tenderer revokes his tender or increase his quoted rates.
- 2. If the tenderer does not commence the work after awarding the contract.
- 3. No interest on EMD will be paid.
- 4. EMD of the successful tenderer will be adjusted against the security deposit.
- 5. EMD of unsuccessful bidders shall be refunded after finalization of the contract and no interest shall be payable.
- 6. The tender is revoked or varied during its validity period.
- 7. The Prices are increased unilaterally after the tender opening and during its validity.
- 8. The tenderer after intimation of acceptance of the tender fails to execute the agreement/or furnish security deposit within the stipulated time.

GOODS AND SERVICE TAX(GST):

Goods and Service Tax (GST), applicable shall be paid extra, to those who have GSTIN registration, unless otherwise specified elsewhere.

SECURITY DEPOSIT

- Total security deposit shall be 3% of total contract value.
- 1% of order value of contract referred as Initial Security Deposit shall be furnished within 21 days after notification of the award of work.
- O Balance 2% shall be recovered through deductions at the rate of 3% of the value of each running account bill till the total 3% security deposit amount is collected.



LIQUIDATED DAMAGES

In case the contractor fails to complete the work within the stipulated period, contractor shall be liable to pay a LD of ½% (half percentage) of the contract value **per week** for the delay or part thereof subject to a maximum of 5% (Five percentages) of the contract value.

PERIOD OF CONTRACT

The period of the contract shall be **one year** from the date of issue of work order/issue of instruction to start the work.

SCOPE OF SUPPLY

MATERIALS

a. HOCL's Scope

Nil.

b. Contractor's Scope

All skilled & Unskilled manpower require for the work is to be arranged by the contractor. All machines, tools, tackles, lifting equipments such as crane, chain pulleys, slings, D shackles, Hydraulic test pumps and other tools and equipments required for the completion of the work is to be arranged by the contractor.

All the materials including steel plates required for shell, top / bottom /side dished end of the vessel, pipes and flanges required for nozzles, shell stiffening rings, structural supports / saddle support, cleats required for fixing ladder and platforms, etc., as per drawing / TPS shall be supplied by vendor.

Supply of painting material is in the scope of Vendor.

TOOLS AND TACKLES

a. Contractor's Scope

No work at HOCL, Kochi premises is envisaged.

b. HOCL's Scope

No work at HOCL, Kochi premises is envisaged.

TIME OF COMPLETION

The supply of the equipment at HOC site should be completed within **4 Months** from the date of work order / LOI

VALIDITY OF THE TENDER

The tender shall be kept valid for acceptance for a period of **THREE months** from the last date prescribed for receipt of the tender.



A Tenderer shall not be entitled during the said period of three months without the consent in writing of the company to revoke or cancel his tender or to vary the tendered rate or any terms thereof.

PRICE

The Contract will be awarded on fixed all-inclusive price unless otherwise specified. All rates in the tender shall cover applicable taxes, levies and duties. However applicable GST will be paid by HOCL subject to the successful tenderer having GST registration with Central Excise.

The price shall be quoted both in figures and words. In case a tenderer has quoted two different prices in words and figures the lower of the two will be considered valid and binding on the tenderer.

PAYMENT TERMS

- 30% (Total Order Value) against material identification and certification by third party inspection agency and submission of Bank Guarantee for the said amount.
- 67%(Total Order Value) payment will be made on completion of the supply of the vessel at HOCL, Ambalamugal along with all documents like final inspection cum release note, test certificate data folder, as built drawing and CD.
- Balance 3% (Total Order Value) payment will be made after completion of defect liability period or on production of PBG for the same amount.

CONTRACT PREFERENCE

Contract / Price Preference or any other concessions applicable for MSME / SSI Units /PSUs will be as per latest Government of India Directives. For availing this benefit, the bidder shall make their claim in the Technical Bid itself and enclose necessary documentary evidence to prove their eligibility.

DEFECT LIABILITY PERIOD

Contractor shall guarantee the work for a period of **12 months** from the date of issue of completion certificate. Any damage or defect that may arise or lie undiscovered at the time of issue of completion certificate, connected in any way with the workmanship should be rectified by the contractor at his own expense as deemed necessary by the Engineer-in-Charge.

OTHER TERMS AND CONDITIONS

GENERAL CONDITIONS OF CONTRACT (GCC) OF HOCL

The General Conditions of Contract of the company is applicable to, and forms part of the contract. The General Conditions of Contract of HOCL is available in the office of The Chief General Manager (P&A) of HOCL, Ambalamugal or can be downloaded from our Web site www.hoclkochi.com.



RIGHT TO ISSUE ADDENDUM

The company reserves the right to issue any addendum to the tender document to clarify/amend/supplement and/ or delete any of the conditions, clauses or terms stated in the tender documents. Each addendum issued shall be distributed to the tenderer or his authorized representative and each such addendum shall become part of the tender documents.

<u>DUE DATE & TIME</u>: Due date for submission of tender is (Closing date) 24/01/2023 at 02.00 PM.

<u>OPENING OF BIDS:</u> The Bids will be opened on <u>25/01/2023 at 02.00 PM</u> electronically. Technically acceptable bidders will be informed about the date and time of opening of the price bids by emails.

<u>VALIDITY OF OFFER:</u> Offer shall be valid for a minimum period of 90 days from the last date of submission stipulated for the tender.

SUBMISSION OF BIDS: Refer Annexure I.

PRICE BID SUBMISSION-BOQ: Bidders are requested to note that they should necessarily submit their financial bids in the format provided and no other format is acceptable. If the price bid has been given as a standard BOQ format with the tender document, then the same is to be downloaded and to be filled by all the bidders. **Bidders are required to download the BOQ file, open it and complete the blue coloured (unprotected) cells with their respective financial quotes and other details.** Refer Instructions to Bidder for Online Bid Submission. (such as name of the bidder). No other cells should save it and submit it online, without changing the filename. If the BOQ file is found to be modified by the bidder, the bid will be rejected.

RIGHT TO REJECT A BID: HOCL reserves the right to reject any bid due to reasons such as (a) Vendor not following above bidding procedures (b) Vendor not being technically acceptable to HOCL (c) Not enclosing EMD with the techno commercial bid or EMD paid being lesser than the stipulated amount (d) Vendor not agreeing with the general conditions of the tender. (e) Not enclosing any particular documents asked for (f) Any other valid reasons.

SIGNING & STAMPING ON ALL PAGES OF BIDS: The vendor shall sign and stamp on all the pages of the bids uploaded, failing which bids are liable to be rejected.



ANNEXURE-II

SCOPE OF WORK

"TIME IS THE ESSENCE OF THIS CONTRACT"

The scope of work includes but not limited to the following:

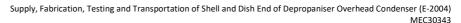
1. Supply

Supply, Fabrication, testing and transportation of shell and dish end of Depropaniser Overhead condenser E-2004 as per the attached drawings, Technical specifications etc.

The original Thickness of the existing shell and Dish End in the given drawing is 12.7mm & 14mm thick respectively. However, the supplier has to supply the shell with 14mm & dish end with 16mm thickness respectively without changing the Inside Diameter of the heat exchanger, other dimensions and nozzle stand out (Projection) from the centre line of the shell.

Design Data

	Shell	Tube Side	
Design Pressure, Kg/cm2g	20	12	
Design Temperature °C	80	65	
Working Pressure	1	-	
Working Temperature	-	-	
Hyd.Test Pressure, Kg/cm2g	30	18	
Corrosion Allowance, mm	3	3	
Radiography/Joint Efficiency	SPOT/0.85	SPOT/0.85	
	Dished Head	FL.HD assly only to	
Heat Treatment	Normalized	be S.R.	
Fluid	HCBN+H2O	Cooling Water	
Number of Passes	One	Four	
Lining	-	-	
Insulation	-	-	
Finish Required			
MOC	SA 516 Gr.70	SA 179	
Design Code: ASME Sec VIII Div 1 TEMA CL R 1978			





Detailed Engineering

- 1. The scope of work includes procurement of materials, fabrication, testing and supply of the Depropaniser overhead condenser shell and dish end (E2004). Vendor shall supply the exchanger with all appurtenances, internals and accessories required for testing, operation and maintenance as per the drawing. This is for one to one replacement of the exchanger E 2004 Shell and dish end and hence does not call for designing. Vender shall ensure that the material specification/dimensions/weld seam locations and nozzle orientations are identical to the existing exchanger and generally as per the attached drawing. However the vendor shall submit the shell development and detailed drawing including the material list for review and approval by HOCL. (Other parts like tube bundle assembly or channel head are NOT covered in this scope of work).
- 2. Site visit for assessment of critical details / dimensions such as nozzle orientation, nozzle stand out (projection), nozzle flange rating and drilling dimensions, etc. if the party desires so. All nozzle connections on the equipment shall match the pairing nozzle flanges of the connected piping in existing system.
- 3. The inside Diameter (ID) of the shell and dish end of the heat exchanger shall not be varied from the drawings.
- 4. Nozzle stand out (Projection) from the centre line of the shell of the heat exchanger shall not be varied (For both shell and Dish Ends) since this shell is for a one to one replacement in the existing foundation.
- 5. All Gasket faces should be serrated to 125Ra (As per B16.5 clause 6.3.4).
- 6. Procurement of all materials as per drawing including steel plates, dish end, structural, nozzle pipes & flanges, nozzle reinforcement and structural pad plates, structural supports, cleats for shell, Pipes and flanges required for nozzles, shell stiffening rings, external shell stiffeners, lifting lugs, saddle support, structural support cleats required etc.
- 7. Preparation and obtaining approval from IIIrd Party inspection agency of welding procedure specification (WPS), Procedure Qualification Records (PQR) and welder performance qualification (WPQ).
- 8. Documents including a detailed quality assurance plan (QAP) to be submitted immediately on receipt of firm work order for the approval of HOCL/III Party Inspection Agency.
- 9. Fabrication drawings shall be submitted for approval within 10 days from the receipt of work order. (Delay in submission of drawings / getting approval shall in no way relieve the vendor of his responsibility in meeting all the provisions of the enquiry conditions). However, the dimensions and thickness of the shell and dish ends need to be maintained.
- 10.All test certificates like material test certificates (Mill test certificate), chemical analysis report etc. should be from a reputed govt. approved lab duly reviewed by third party. The party should submit 3 copies of the data folder to HOC duly approved by third party inspection agency at the time of delivery. The data folder should contain at least the following certificates:
 - a. Material test certificates (Mill test certificates)
 - b. Chemical Analysis Report



Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004)

MEC30343

- c. Dimensional Inspection Report
- d. Visual inspection certificates for deformation of vessel after welding, finish of material / machined surface
- e. Hydro test certificate
- f. NDT Test certificate
- g. Final Inspection cum release note
- h. WPS/WPQ for all welding, radiography report
- i. Stress relieving report with temperature time graph
- j. As-built drawing (6sets + 1 soft copy in Auto CAD –Editable format)
- 11. IIIrd Party Inspection is required for
 - Material identification
 - QAP & Delivery schedule, WPS, WPQ, PWHT, NDT Procedures, Radiography, Stress Relieving etc.
 - Stage wise inspection during fabrication as per QAP
 - Final Inspection during fabrication as per QAP.

Inspection and testing shall be carried out strictly to the requirements of codes stated in the specification by the IIIrd Party inspection agency. Third party inspector will be appointed by HOCL at their cost.

- 12. Fabrication of the exchanger shell and dish end, pipes & flanges required for nozzles (N1 & N2), shell stiffening rings external shell stiffeners, lifting lugs, structural support / saddle support, cleats required etc. Post weld heat treatment of the fabricated equipment.
- 13. Mechanical fabrication and testing shall be as per ASME Sec VIII Div 1 / TEMA Class R (Latest edition).
- 14. Welding of cleats / brackets for the fixing of ladders and platforms (if any).
- 15. Post weld heat treatment of the fabricated equipment.
- 16. Radiography has to be done as per ASME Code.
- 17. Inspection and testing including hydro test.
- 18. WORK PLANNING CHART AND WEEKLY PROGRESS REPORT SHOULD BE SUBMITTED TO HOC WITHIN 5 DAYS IN THE EVENT OF GETTING ORDER.
- 19. Transportation of the equipments to site. Transit insurance will be arranged by HOCL. Vendor shall inform the details prior to the dispatch for insurance purpose.
- 20. Supply and application of primer and finish paint as per section 6.
- 21. Any other items covered in other documents / drawings attached with the enquiry but not specifically mentioned above.



2. Submission of drawings & Documents

Vendor shall submit the following documents to HOCL.

- 1. Dimensioned general arrangement drawing of the exchanger shell shall be submitted. The party should submit the as-built drawing along with supply of exchanger shell. (6 sets + 1 set soft copy in Auto CAD editable format)
- 2. Dimensioned shell development drawing showing details of the circumferential & longitudinal weld seams, nozzle openings & RF pads and external shell stiffeners, ladder / platform support and insulation cleats etc.
- 3. Detailed QAP for procurement, Fabrication, inspection and supply shall be submitted for approval and weekly progress report should be submitted to HOCL without fail.
- 4. Welding procedure specification (WPS), Procedure Qualification Record (PQR) and Welder performance qualification (WPQ)
- 5. Material Test Certificates for brought-out items such as plates, nozzle pipe & flanges, fasteners, gaskets, etc.
- 6. NDT, Dimensional report and hydro test report.
- 7. Radiography report
- 8. Heat treatment procedure and stress relieving record.
- 9. Final "AS BUILT" drawings as mentioned above.

3. Materials

- 1. All the materials including steel plates required for shell, dished end, pipes and flanges required for nozzles, shell stiffening rings, structural supports / saddle support, cleats required for fixing ladder and platforms, etc., as per drawing shall be supplied by vendor.
- 2. Refer the attached drawing for the item-wise material of construction / bill of materials.
- 3. All nozzle fasteners shall confirm to ASTM A193 Gr.B7 and ASTM A194 Gr. 2H.
- 4. All materials supplied by the vendor shall meet the requirements of attached drawings/ Specifications and applicable codes & standards. Test certificates for the materials shall be submitted to HOCL.
- 5. Supply of painting material is in the scope of Vendor.
- 6. All gaskets shall be supplied as per the drawing attached.

4. Fabrication

- 1. Fabrication of the section shall be confirms to ASME Sec VIII Div.1 code / TEMA Class R.
- 2. The detailed drawing of the existing exchanger shell and dish end are attached. If anything is not clear from the drawing the bidder is free to visit our site to clarify their doubts and collect the details they required. It is the responsibility of the vendor to submit the fabrication drawing of the equipment. The scope of the vendor shall include site visit for assessment of critical details / dimensions such as nozzle orientation, nozzle stand-out



Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004)

(projection), nozzle flange rating and drilling dimensions, etc. if the party desires so. All nozzle connections on the equipment shall match the pairing nozzle flanges of the connected piping. Vendor shall submit to HOCL the detailed general arrangement and shell development drawings.

- 3. Formed parts shall have minimum required thickness after forming as per the drawing. Plate thickness selection shall be done after consideration of thinning while forming.
- 4. Design and fabrication of the dummy covers (end closure) for shop hydro test is in the vendors scope.
- 5. This item is required one to one replacement of the shell and dish end of the existing exchanger and supplier has to take care of all nozzle orientation, stand out, padding etc. to avoid any mismatch at site during erection.

5. Testing & Inspections

- 1. IIIrd Party inspection is required for material identification. Approval of WPS / WPQ and PQR Radiography and NDTS as per QAP.
- 2. IIIrd Party shall carry out the inspection at various stages of fabrication / procurement, including raw material identification as per QAP.
- 3. Approval of review of drawings / specifications / QAP etc. by HOCL shall in no way relieve the vendor of his responsibility in meeting all the provisions of the enquiry conditions.
- 4. All root runs of butt-welds shall be back chipped and dye penetrant tested.
- 5. All weld joints shall be tested by MPI & UT Flaw check also.
- 6. All 'T' joints shall be radio graphed (covering a minimum of 100mm on each leg of the tee)
- 7. Final inspection and hydro testing shall be carried out at shop before dispatch and the same shall be got witnessed by IIIrd Party/HOCL.

6. Painting

- 1. Grit Blasting Complete grit blasting of the equipment has to be done to the required finish as per SSPC-SP-5-63 and the same shall be certified by III party inspection.
- 2. Supply of painting materials & painting of the equipment and attached structural as per the detailed given in Technical Specification.
- 3. All un-machined CS (external) surfaces shall be shot / slag blasted to SA 2 ½ Standard and painted.
- 4. All machined surfaces to be coated with rust protecting coats.

7. General

1. Entire work shall be carried out in accordance with relevant standards and accepted codes of practices.



Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004)

MFC30343

- 2. All butt welds shall have full penetration. When welding is carried out from both sides of a joint, the root of first side shall be dressed back to sound metal and Dye penetrant tested before commencement of weld on second side.
- 3. All butt welds on the inner surface of the replaced section of the vessel shall be ground flush. Fillet welds shall be ground to smooth contour.
- 4. Cleats for structural shall not be welded directly to the vessel. Pad plates of the same material as the shell be provided for this purpose.
- 5. All necessary cleats and pad plates required for platforms and ladders and pipe support cleats are to be provided.
- 6. The bolt holes of saddle support to be fabricated and shall match with the present foundation bolts. Cleats for platforms and ladders to be provided at the present location for use of existing platforms and ladders.
- 7. All civil works and erection works are exempted from scope of work.
- 8. Mating flanges exempted from the scope of supply.

8. Transportation

- 1. The entire section of the vessel, davit arms etc. shall be transported to site in one piece.
- 2. All flanges and gasket faces should be covered with wooden plank before transportation.
- 3. Unloading of the equipments at HOCL site shall be carried out by HOCL at their cost.
- 4. Fasteners shall be properly marked, packed and supplied loose.
- 5. Transit Insurance will be arranged by HOCL at their cost. However party need to provide the dispatch details in advance to arrange the same.

9. Exclusions

Field Hydro test, supply and fixing of platforms & ladders is excluded from the vendor's scope.

10. Guarantee

The equipment (section supplied) and parts shall be guaranteed against defects in design, material, workmanship, and performance for a period of 18 months from the date of supply or 12 months from the date of installation of the equipment at the site whichever is earlier.



TECHNICAL SPECIFICATION FOR PAINTING

General

These technical specifications shall be applicable for the work covered by this contract, over and above and without prejudice to the various codes of practices, standard specifications, etc., it being specifically understood that contractor shall carry out the work in all respects with the best quality of materials and workmanship, and in accordance with the best engineering practice and instructions of Engineer-in-Charge.

Wherever it is stated in the specification that a specific material is to be supplied or a specific work is to be done, it shall be deemed that the same shall be supplied or carried out by the contractor of his own cost.

Scope

Scope of work covered in the specification shall include without being limited to the following:

This specification defines the requirements for surface preparation, selection and application of paints, on equipment vessels, machinery, piping, ducts, tanks, steel structures, cable trays etc.

Codes and Standard

IS: 101 - Methods of test for ready mixed paints and enamels

IS: 2074 - Specifications for ready mixed paints, red oxide zinc chrome priming

IS: 2932 - Specification for enamel, synthetic exterior (a) undercoating (b) finishing

The paint manufacturer's instructions shall be followed as far as possible at all times. Particular attention shall be given to the following:

- a. Proper storage to avoid exposure, as well as extremes of temperature.
- b. Surface preparation prior to painting
- c. Mixing and thinning
- d. Application of paints and the recommended limit on time intervals between coats.

Any painting work including surface preparation on piping or equipment shall be commenced only after the system tests have been completed and clearance for taking up painting work is given by the IIIrd Party, who may, however, at his discretion authorize in writing for, the taking up of surface preparation or painting work in any specific location, even prior to completion of system test.

Paint Materials

Manufacturers shall furnish the characteristics of a paints indicating the suitability for the required service conditions. Primer and finish coats shall be of class quality and shall conform to the following:



Primer

Primer (P - 6) - Epoxy Zinc Phosphate Primer

Type - Two pack.

Composition - Polyamide cured epoxy resin medium pigmented with Zinc Phosphate

Volume solids - 40% (min.)

DFT - 35 microns/coat (min) Covering capacity - 11 - 12 M²/Lit/coat

Finish Coats

Finish Coat (F - 6) - Epoxy Coating

Type - Two pack.

Composition - Polyamide cured epoxy resin medium suitably pigmented

Volume solids - 60 - 65%

DFT - 35 microns/coat (min) Covering capacity - 6 - 6.5 M²/Lit/coat

Surface preparation and painting of equipment using epoxy paint systems. Surface preparation should be as per SSPC-SP-2-63

Painting System Requirement:

One coat of Zinc Phosphate Epoxy Primer (P - 6)

Two coats of Epoxy finish paint (F - 6)

DFT

a. Primer - (35 + 3) (1 Coat) b. Finish - (35 + 3) (2 Coats)

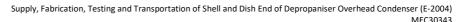
Total DFT of all three coats - 105 μ (min)

Colour

Epoxy Grey

Note:

- Covering capacity and DFT depends on method of application. Covering capacity specified above are theoretical. Allowing the losses during application, minimum specified DFT should be maintained.
- 2. All primers and finish coats should be cold cured and air drying unless otherwise specified.
- 3. All painting should be applied in accordance with manufacturer's instructions for surface preparation, intervals, curing and application. The surface preparation, quality and workmanship should be ensured.
- 4. Technical data sheets for all paints shall be supplied at the time of submission of quotations.





Manufacturers

The paints shall conform to the specifications given above and Class - I quality in their products, range of any of the following manufacturers:

- a. M/s. Asian Paints (India) Ltd:
- b. M/s. Bombay Paints
- c. M/s. Berger Paints India Ltd:
- d. M/s. Goodlass Nerolac Paints Ltd:
- e. M/s. Garware Paints
- f. M/s. Jenson & Nicholson
- g. M/s. Shalimar Paints

Inspection and Testing

All painting materials including primers and thinners shall be procured from reputed manufacturers as per specifications and shall be accompanied by manufacturer's test certificates.

The panting work shall be subject to inspection by IIIrd Party at all times. In particular, following stage inspection will be performed and contractor shall offer the work for inspection and approval at every stage before proceeding with next stage. The record of inspection shall be maintained. Stages of inspection are as follows:

- Surface preparation
- Primer application
- Each coat of paint

Any defect noticed during the various stages of inspection shall be rectified by the contractor to the entire satisfaction of IIIrd Party Inspection before proceeding further. Irrespective of the inspection, repair and approval at intermediate stages of work, contractor shall be responsible for making good any defects found during final inspection/guarantee period/defect liability period as defined in general condition of contract. Dry film thickness (DFT) shall be checked and recorded after application each coat.

Primer Application

After surface preparation, the primer should be worked by brush application to cover the corners, sharp edges etc. in the presence of IIIrd Party inspector nominated by HOCL.

The shades of successive coats should be slightly different in colour in order to ensure application of individual coats. The thickness of each coat and complete coverage should be checked as per provision of this specification. This should be approved by IIIrd Party inspector before application of successive coats.

Prior to application of paints on surfaces, the thickness of the individual coat shall be checked by application of each coat of same paint on test M.S.Panel. The thickness of paint on test panel shall be determined by using thickness gauge such as "Elkometer". The thickness of each coat shall be checked as per provision of this specification. This shall be approved by IIIrd Party before application of paints on the vessel surface.

Final inspection shall include measurement of paint dry film thickness, check of finish and workmanship. The thickness should be measured at as many points/locations as decided by $\mathrm{III}^{\mathrm{rd}}$ Party inspector and shall be within \pm 10% of the dry film thickness



Standard Specification for surface preparation

Surface preparation shall be done by one of the following methods in accordance with the SSPC specification:

No.	Specification	Subject	Purpose
1.	SSPC-SP-1-63	Solvent Cleaning	Removal of oil, grease, dirt, soil, salts and contaminants by cleaning with solvents, vapour, alkali, emulsion or steam
2.	SSPC-SP-2-63	Hand Tool Cleaning	Removal of loose rust, loose mill scale, and loose paint to degree specified, by hand chipping, scraping, sanding and wire brushing
3.	SSPC-SP-3-63	Power Tool Cleaning	Removal of loose rust, loose mill scale, and loose paint to degree specified, by power tool chipping, descaling, sanding, wire brushing and grinding.
4.	SSPC-SP-4-63	Flame Cleaning on New Steel	Dehydrating and removal of rust, loose mill scale, and some tight mill scale by use of flame, followed by wire brushing
5.	SSPC-SP-5-63	White Metal Blast Cleaning	Removal of all visible rust, mill scale, paint and foreign matter, by blast cleaning by wheel or nozzle (dry or wet) using sand, grit or shot. (for very corrosive atmosphere where high cost of cleaning is warranted)
6.	SSPC-SP-6-63	Commercial Blast Cleaning	Blast cleaning until at least two-thirds of each element of surface area is free of all visible residues (For rather severe conditions of exposure)
7.	SSPC-SP-7-63	Brush-off Blast Cleaning	Blast cleaning of all except tightly adhering residues of mill scale, rust and coatings, exposing numerous evenly distributed flecks of underlying metal.
8.	SSPC-SP-9-63T	Weathering Followed by Blast Cleaning	Weathering to remove all or part of mill scale followed by blast cleaning to one of the above standards.
9.	SSPC-SP-10-63T	Near While Blast Cleaning	Blast cleaning nearly to white metal cleanliness, until at least 95% of each element of surface area is free of all visible residues. (For high humidity, chemical atmosphere, marine or other corrosive environment.)

Other HOCL Details:

TIN: 32070430405 CST:0704C003040

ECC No: AAA CH 266 3PXM002 PAN No. AAACH 2663 P

CENTRAL EXCISE REGN. No. 2/ABL/97 dt. 02/04/1997



ANNEXURE-III

SPECIAL CONDITIONS OF CONTRACT

- All manpower, tools, tackles, hydraulic test pumps, lifting tools, ropes, wire brushes, chain pulley block, wheel barrows etc. whatever required for the work are to be arranged by the contractor.
- 2. Safety Helmets, safety shoes, goggles, safety belts and other PPEs etc. for the workmen and supervisor employed for the work are to be arranged by the contractor.
- 3. No work to be carried out without wearing safety gadgets (PPE's), work order, confined space entry record and safety work permit by the employees of the contractor.
- 4. You have to put all efforts to complete the work in time. Also you have to deploy people on round the clock basis if situation warrants as per the instruction of Engineer-in-Charge.
- 5. The entire work is to be carried out as per the standard engineering practice and subjected to stage inspection by HOC/3rd party inspection agency.
- 6. The contractor also has to abide by the guidelines for Environmental Protection.
- 7. HOC has every right to stop the work if the progress and quality of work is found unsatisfactory. The balance work will be carried out by HOC through another agency at the cost and risk of the first contractor.
- 8. Appropriate insurance shall be arranged by the contractor for the coverage of the liability to the people employed by them, arising out of any accident occurring during the execution of the work.
- 9. The Contractor shall follow all clause in Annexure –A, B & C like ESI, Safety Regulations and General Conditions of Contract, Workmen Compensation, Personal Protective Equipment (PPE), Labor Laws, PF, Guidelines to contractors / suppliers for environmental protection & Confined Space Entry
- 10. Contractor shall ensure that a standby person is kept outside the man-way nozzle when the work is inside a confined space.
- 11. You are requested to visit the site to ascertain the exact quantum of work/site condition before submitting your offer if you desire so.



ANNEXURE-IV

COMPLIANCE / NO-DEVIATION STATEMENT

It is hereby stated that the quotation/offer submitted by us is in full compliance with the documents issued against the enquiry and also further confirmed that there is no deviation from all the terms and conditions as per the enquiry.

Name of the Tenderer	:	
Address	:	
Place :		SEAL
Date :		

Signature of the Tenderer :



ANNEXURE - V

COMPLIANCE OF GENERAL CONDITIONS OF CONTRACT (GCC)

It is hereby stated that we have read and understood General Conditions of Contract (GCC) and confirm that we abide by all the terms and conditions of GCC.

Signature of the Tenderer	:	
Name of the Tenderer	:	
Address	:	
Place :		SEAL
Date :		



ANNEXURE-VI

CHECK LIST

EARNEST MONEY DEPOSIT NOT APPLICABLE TO MSME / SSI Units / PSUs

Quotation shall accompany an EMD of ₹3,750/- shall be paid by crossed DD/Bankers Cheque/thro' NEFT.

Bank Details - Central Bank of India, Tripunithura

- A/c No. 3580607136 - IFSC - CBIN0284515

Details of EMD enclosed: (YES/NO).

DD No	Dated	Amounting to
Name of the Bank :		

PRE-QUALIFICATION CRITERIA (TO BE INCLUDED IN THE TECHNICAL BID)

- 1. Scope of Work, General Terms and Conditions (Annexure I, II, III, IV, V, A, B & C, Drawing, QAP (complete set of Tender Documents) to be signed and stamped on all pages, scanned and uploaded (YES/NO).
- 2. Proforma of Declaration of Black Listing/ Holiday Listing (Annexure D) duly filled, signed and stamped, scanned and uploaded (YES/NO).
- 3. Bidder Information (Annexure E) put √ mark in front of your confirmation, signed and stamped, scanned and uploaded (YES/NO).
- 4. Bid Security Declaration (Annexure H) duly filled, signed and stamped, scanned and uploaded (YES/NO).
- 5. Declaration of Compliance of Order (Public Procurement No.1, 2 & 3) dt. 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017 (Annexure R) duly filled, signed and stamped, scanned and uploaded (YES/NO).
- 6. Exceptions and deviations, if any, with reference to the Clause No. and page No. of Tender shall be submitted as a separate statement (Deviation Statement)
- 7. Any other technical information the Tenderer likes to furnish
- 8. PAINT TECHNICAL DATA SHEET SUBMITTED (YES/NO).



Supply, Fabrication, Testing and Transportation of Shell and Dish End of Depropaniser Overhead Condenser (E-2004) MEC30343

Enclosed the tender documents signed & sealed in all pages (Tender Notice, Scope of Work, Conditions of Contract, Copies of Experience Certificate, Work Orders, etc.)

Signature	of the	Tenderer	:
J			

Name of the Tenderer :

Address :

Place :

Date :

ANNEXURE - A

ESI, PF, LABOUR LAW ETC. - REQUIREMENTS

1. ESI As per the ESI Act 1948

The Contractor shall enroll all his men deployed for the work in the ESI scheme. Registration for all workmen under ESI scheme is also to be complied with.

2. Safety Regulations and General Conditions of Contract

The Contractor should be strictly abide all the safety regulation of HOC specified in GCC. Contractor should obtain necessary safety work permit from authorised officer before starting the work every day, in every shift.

3. Workmen Compensation

It will be your responsibility to meet all claims for compensation under workmen's Compensation Act 1923. ESI or under any other law in respect of sickness, accidents injury or death suffered by workmen engaged by you for carrying out the work. It shall be the sole responsibility of the contractor to comply with Employee's State Insurance Act 1948. You will also be responsible and liable in respect of claims for damage to property or persons arising from or in the course of execution of the contract work undertaken by you. You hereby agree that you shall keep HOC fully indemnified in respect of claims under the Workmen Compensation Act and all other claims aforesaid and you shall not under any circumstances raise any dispute with regard to the same.

4. Personal Protective Equipments (PPE)

You are requested to use personal protective equipment such as

- 1. Safety Helmet
- 2. Safety belts
- 3. Welder's Personal Protective equipment like goggles, gloves, shoes and face shield

As a measure to contain the spread of COVID-19, the following PPEs are essentially required to be provide to your workers:

- 1. Face Mask
- 2. Face Shield
- 3. Gloves

Also all your workers are to be subjected to temperature screening at Security, hand wash at the entrance, maintain physical distancing as far as possible.

You shall strictly instruct your workers not to spit in the public places and area of work.

It is the basic responsibility of the Contractor to provide all the safety gadgets (PPEs) as mentioned above to all their Supervisors/Workers.

And without these PPEs Contractor will not be allowed to carryout any job, which may please be noted.

5. <u>Labour Laws & Provident Fund</u>

You are requested to possess:

- 1. A License from the Labour Dept. under Contract Labour (Regulation and Abolition) Act 1970.
- 2. A separate PF Code under the Employee PF Act 1952 and also furnish details of CPF Contribution payment made with the Regional PF Commissioner.

अनुबंध " क"

इएसआई,पीएफ श्रम कानून आदि - अपेक्षाएं

1.इएसआई अधिनियम 1948 के अनुसार इ एस आई

ठेकेदार काम के लिए तैनात अपने सभी कामगरों को इएसआई योजना के तहत नामित करेगा । इएसआइ योजना के अधीन सभी कामगारों केलिए पंजीकरण का अनुपालन किया जाना हैं॥

2.संविदा की सुरक्षा विनियम और सामान्य शर्ते

ठेकेदार संविदा के सामान्य शर्तों में निर्धारित एचओसी के सभी सुरक्षा विनियमों का संख्ती से पालन करेगा । ठेकेदार को प्रतिदिन प्रतिशिफ्ट में काम शुरू करने के पहले प्राधिकृत अधिकारी से आवश्यक सुरक्षा कार्य परमिट प्राप्त करना चाहिए ।

3. कामगार क्षतिपूर्ति

कर्मचारी क्षतिपूर्ति अधिनियम 1923 के तहत क्षतिपूर्ति के लिए सभी दावों का वहन करना आपका दायित्व होगा। कार्य करने के लिए आपके द्वारा तैनात कामगार बीमारी,दुर्घटना,चोट या मृत्यु से पीडित होने में इ एस आई या अन्य किसी नियम के अधीन दायित्व आपका रहेगा। कर्मचारी राज्य बीमा अधिनियम 1948 का अनुपालन करना ठेकेदार का पूर्ण दायित्व होगा। आपके द्वारा लिए गए संविदा कार्य के निष्पादन के दौरान होनेवाले संपित या व्यक्तियों के नुक्सान हेतु दावे केलिए आप उत्तरदायी और ज़िम्मेदार रहेगा। आप एतदद्वारा सहमत है कि आप कामगार क्षतिपूर्ति अधिनियम और उपर्युक्त अन्य सभी दावों के तहत एच ओ सी को पूर्ण रूप से मुक्त करेंगे और आप इस संबंध में किसी भी परिस्थित में कोई तर्क नहीं उठाएगा।

4.निजी सुरक्षा उपकरणें (पी पी इ)

आप से अनुरोध है कि निम्नलिखित निजी सुरक्षा उपकरणों का उपयोग करें

- 1.सेफ्टी हेलमेंट
- 2.सेफ्टी बेल्ट
- 3.वेलडरों की निजी सुरक्षा उपकरणें जैसे गोग्लस ,ग्लौस ,शूष्स एण्ड फेस शील्ड
- 4. गोग्लस और फेस शील्ड

यह ठेकेदार का मूल दायित्व है कि वे अपने सभी पर्यवेक्षकों/कामगारों को ऊपर कहे गए सभी स्रक्षा उपकरणें (पी पी ई) प्रदान करें।

यह भी कृपया नोट करें कि इन सुरक्षा उपकरणों के बिना ठेकेदार को कोई काम करने की अनुमति नहीं दी जाएगी।

5.श्रम कानून एवं भविष्य निधि

आपसे अनुरोध है कि आपके साथ -

1.श्रम विभाग से संविदा श्रम (विनियम एवं उन्म्लन) अधिनियम 1970 के तहत एक लाइसेंस। 2.कर्मचारी भविष्यनिधि अधिनियम 1952 के अधीन एक अलग पी एफ कोड हो और क्षेत्रीय भविष्य निधि आयुक्त के साथ किए गए सीपीएफ अंशदान के भुगतान संबंधी विवरण भी प्रस्तुत करें।

6. Guidelines to Contractors/Suppliers for Environmental Protection

- Contractors/suppliers shall ensure that impact due to the environmental aspects of goods and services is minimum.
- Effluent generated during the activity is to be routed to effluent treatment plant as per the instructions given by the Engineer-in-Charge.
- Hazardous waste generated during the activity is to be disposed in accordance with Hazardous Waste (Management & Handling) Rules as per the instructions given by the Engineer-in-Charge.
- All other solid wastes are to be disposed as per the instructions given by the Engineer-in-Charge.
- Avoid leaks and spills to minimise the impact on environment. In the case of any leaks/spills immediately inform Engineer-in-Charge to take appropriate corrective action.
- If the item handled falls under hazardous category, please ensure that:
 - a. Product literature including MSDS/TREM Card etc. accompany the consignment.
 - b. Packing and labeling are in accordance with the requirement of Manufacture, Storage & Import of Hazardous Chemicals Rules.
- 7. HOCL Company premises is declared as "PLASTIC FREE ZONE". Hence, plastic carry bags or any plastic item having thickness less than 75 microns should not be used/brought inside the Company. Violation of the same by the contractor or his employees will be an offence as per Company Rule.

8. <u>B. Confined Space Entry</u>

If entry into a confined space (like inside entry to columns, heat exchanger shells, vessels, filters, spheres, bullets, boilers etc.) is a part of the work, contractor should register the name and other details in the register kept for the purpose each time. All safety regulation has to be adhered and permit to be obtained before entering into a confined space. Also after coming out from the confined space, the worker/supervisor has to report to the Engineer-in-Charge each time without fail. Any deviation in this register will not be permitted in any case.

6 पर्यावरण संरक्षण के लिए ठेकेदारों/आपूर्तिकर्ताओं को दिशा - निर्देश :

- *.ठेकेदार/आपूर्तिकर्ता यह सुनिश्चित करें कि सामग्रियों और सेवाओं की वजह से पर्यावरण पहलुओं पर प्रभाव न्यूनतम हो |
- * इस गतिविधि के दौरान सृजित एफ्लुवेन्ट को इंजीनियर प्रभावी द्वारा दिए गए अनुदेशों के अनुसार एफ्लुवेन्ट ट्रीटमेंट प्लांट से छोड दें।
- * इस गतिविधि के दौरान सृजित जोखिम अवशिष्ट निपटान को प्रभारी इंजीनियर द्वारा दिए गए अनुदेशों के अनुसार जोखिम अवशिष्ट (प्रबंधन एवं उपयोग) नियमानुसार करना है ।
- *अन्य सभी ठोस अवशिष्टों को प्रभारी इंजीनियर द्वारा दिए गएअन्देशों के अनुसार निपटाना है ।
- * पर्यावरण पर प्रभाव कम करने के लिए लीक एवं स्पिल से बचे | यदि कोई लीक / स्पिल हो तो स्धार कार्य करने के लिए प्रभारी इंजीनियर को तत्काल सूचित करें |
- * यदि उपयोगित मद जोखिम वर्ग में आता है तो यह सुनिश्चित करें कि :-क) एम एस डी एस / ट्रेम कार्ड आदि सहित उत्पाद संबंधी विवरण सामग्री के साथ होना चाहिए | ख़) जोखिम रसायन नियमावली के निर्माण, भंडार एवं निर्यात की अपेक्षा के अनुसार पैकिंग और लेबलिंग होना चाहिए |

7.सीमित क्षेत्र प्रवेश

यदि काम के संबंध में सीमित क्षेत्र (जैसे कॉलम्स,हीट एक्सचेइनचर शेलस,वेसलस,फिल्टर्स,स्पीर्यस, बुलेटस,बोइलर आदि) में प्रवेश करना है तो ठेकेदार को इस उद्देश्य के लिए रखे गए रजिस्टर पर नाम और अन्य विवरण प्रत्येक समय दर्ज करना चाहिए |सीमित क्षेत्र में प्रवेश करने के पहले सभी सुरक्षा विनिमयों का पालन करना है और परिमट प्राप्त करना है | सीमित क्षेत्र से बाहर आते समय कामगार/ पर्यवेक्षक को प्रत्येक समय प्रभारी इंजिनीयर को अवश्य रिपोर्ट करना है | किसी भी मामले में इस रजिस्टर से किसी प्रकार की विचलन की अनुमित नहीं दी जाएगी |

ANNEXURE - B

LABOUR LAWS - CHECK LIST

1. Contract Labour (Regulation & Abolition) Act – 1970

Contractor should possess Labor License if he engages more than 19 workers at a time for a particular job.

2. ESI Act 1948

A worker whose wages (excluding Overtime Wage) does not exceed ₹21,000/- per month will be covered under the Act. Please note that workers can be allowed to work inside the Factory Premises / Township only after completing the following procedures:

- a. Those labourers already registered under ESI should submit their ESI card along with a copy.
- b. For new cases, the following documents are to be produced for registering under the Act:
 - 1. Registration form duly filled in by the worker concerned.
 - 2. Proof of identity Address and Age (SSLC / Birth Certificate / Driving License / Passport, etc.)
 - 3. Family photograph 2 Nos.
- c. For those workers whose wages is claimed to be more than ₹21,000/- per month should produce the following documents:
 - 1. An undertaking from his employer that his wage is more than ₹21,000/- per month and he is not required to be covered under ESI Act is to be submitted.
 - 2. A copy of the Personal Accident Policy showing that the worker is covered under the policy.

3. The EPF & MP Act – 1952

- a. The concerned worker has to file nomination form
- b. If already covered under the Act and Scheme, the related document to be submitted.

4. Interstate Migrant Workmen (Regulation of Employment and Conditions of Service) Act 1979

The contractor should possess License under this Act, if he engages 05 or more interstate migrant workmen on any day.

अनुबंध - 'ख '

विषय: श्रम कानून — जॉच सूची

1. संविदा श्रम (विनियम और उन्मूलन) अधिनियम -1970

प्रत्येक काम के लिए एक ही समय 19 से अधिक मज़दूरों को लगाते समय ठेकेदार को श्रम लाइसेंस प्राप्त करना चाहिए |

2.कर्मचारी राज्य बीमा अधिनियम 1948

कामगार जिनका वेतन(समयोपिर भत्ता छोडकर) प्रतिमाह 21000/-से अधिक न हो, इस अधिनियम के तहत आता है | कृपया ध्यान दें कि निम्नलिखित कार्यकलाप पूरा करने के बाद हैं। फैक्टरी परिसर/टाऊनिशप में कामगरों को काम करने की अनुमित दिया जाएगा |

- क) इ एस आई के अधीन पहले ही पंजीकृत मज़दूरों को इ एस आई कार्ड और उसकी एक प्रति प्रस्तुत करना चाहिए।
- ख) नए मामले में, इस अधिनियम के अधीन पंजीकृत करने केलिए निम्नलिखित दस्तावेजें प्रस्तुत करना चाहिए |
- 1.संबंधित कामगार द्वारा यथाविधि भरे हुए पंजीकृत प्रपत्र ।
- 2.पहचान के लिए प्रमाण -पता एवं आयु (एस एस एल सी,जन्म प्रमाण पत्र ,ड्राइविंग लाइसेंस,पासपोर्ट आदि |
- 3.परिवार के दो फोटो -
- ग) ऐसे कामगार जिनका वेतन प्रतिमाह 21000/-से अधिक दावा दे रहे हैं, निम्नलिखित दस्तावेज़ें प्रस्तुत करनी चाहिए |
- 1.उनके नियोक्ता से यह वचनबंध प्रस्तुत करना है कि प्रतिमाह उनका वेतन रू. 21000/-से अधिक है और उन्हें इ एस आई अधिनयम के तहत शामिल करने की आवश्यकता नहीं है |
- 2. निजी दुर्घटना पॉलसी की एक प्रति इसमें यह दर्शाता हैं कि कामगार इस पॉलिसी कि सुरक्षा हैं।

3. इ पी एफ और एम पी अधिनियम 1952

- क) संबंधित कामगर को नामांकन प्रपत्र फाईल करना है ।
- ख).यदि प्रस्तुत अधिनियम और योजना के तहत पहले ही नामित हो,तो सबंधित दस्तावेज प्रस्तुत करें |

4.अन्तर राज्य प्रवासी कामगार (रोजगार और सेवा शर्तों के विनियम) अधिनियम 1979

यदि ठेकेदार किसी भी दिन 05 या उससे अधिक अन्तर राज्य प्रवासी कामगार को काम के लिए लगाते हो तब उन्हें प्रस्तुत अधिनियम के तहत लाइसेंस प्राप्त करना चाहिए |

ANNEXURE - C

SAFETY, HEALTH & ENVIRONMENT (SHE) CONDITIONS

The following Safety, Health and Environment conditions shall apply to the Contractor those who are working at HOCL, Ambalamugal.

- Shall ensure the availability and suitability of qualified and experienced personnel at the site for effective and efficient SHE management.
- Shall ensure that the equipment, materials, consumables are in conformity with the requirements.
- Shall ensure that all equipments/scaffolding used are having adequate stability.
- Shall ensure that appropriate and adequate PPEs are provided and worn by the personnel involved.
- Shall ensure that safety signs are posted as appropriate to the activity/hazard as required.
- Shall ensure the removal of material from site, which do not conform to the requirements.
- Shall ensure no adverse impact on environment due to activities.
- Shall maintain proper close supervision over their employee's activities.
- Shall identify the hazards related to their nature of work being executed and develop methods to eliminate/control those hazards where required to prevent any unwanted incidents/accident.
- Shall educate/train the workers throughout the work and improve their SHE awareness.
- Shall ensure adequate hygiene, (i.e. cleanliness, environment free from dust and fume, proper lighting and drinking water to all worker employed by the contractor).
- Shall ensure regular controls are in place for the following by doing regular checks/inspections but not limited to the following:
 - Vehicles & equipments
 - Tools, equipments, lifting appliances
 - Safety equipments
 - Fire protection
- Shall at his own expenses from time to time and whenever required clear away and remove all rubbish/scrap/unwanted materials from its work area to designated area.
- Shall report all incidents/accidents occurring if any connected with the job. The Contractor shall prepare and submit an incident/accident report to OWNER's Safety Department.

सुरक्षा, स्वास्थ्य एवं पर्यावरण (एस एच ई) की शर्तें

एच ओ सी एल, अंबलमुगल में काम करने वाले ठेकेदारों के लिए निम्नलिखित सुरक्षा, स्वास्थ्य एवं पर्यावरण शर्तें लागू होंगे ।

- 1. सुरक्षा, स्वास्थ्य एवं पर्यावरण के प्रभावी एवं दक्ष प्रबंधन के लिए कार्यस्थल में योग्य एवं अनुभवी व्यक्तियों की उपलब्धता एवं उपयुक्तता सुनिश्चित करेंगे ।
- 2. आवश्यकताओं के अन्रूप उपकरण, सामग्री और उपभोज्य स्निश्चित करेंगे।
- 3. उपयोग किए जाने वाले सभी उपकरण / पाड़ की सामग्रियों को पर्याप्त मजबूती / टिकाऊपन सुनिश्चित करेंगे।
- 4. यह सुनिश्चित करेंगे कि उचित एवं पर्याप्त पी पी ई प्रदान किए जाएंगे और संबंधित व्यक्तियों द्वारा पहने जाएंगे।
- 5. आवश्यकतानुसार कार्यकलाप/ जोखिम के उपयुक्त सुरक्षा चिहनों को लगाना सुनिश्चित करेंगे।
- 6. कार्यस्थल से ऐसे सामग्री जो आवश्यकता के अनुरूप नहीं हो,को हटाया जाना सुनिश्चित करेंगे ।
- 7. यह सुनिश्चित करेंगे कि कार्यकलाप के कारण पर्यावरण में कोई प्रतिकूल प्रभाव न हो।
- 8. अपने कर्मचारियों की गतिविधियों पर उचित एवं सूक्ष्म पर्यवेक्षण स्निश्चित करेंगे।
- 9. कार्यान्वित किए जा रहे कार्य की प्रकृति संबंधी दुर्घटनाओं का पहचान करेंगे और जहां अपेक्षित हो किसी प्रकार की घटनाओं / दुर्घटनाओं को रोकने केलिए ऐसी दुर्घटनाओं को दूर करने / नियंत्रित करने के उपाय विकसित करेंगे।
- 10. कर्मचारियों को कार्य के दौरान पर शिक्षित / प्रशिक्षित करना सुनिश्चित करेंगे और उनके एस एच ई जागरूकता में सुधार लाना भी सुनिश्चित करेंगे।
- 11. पर्याप्त स्वास्थ्य की व्यवस्था सुनिश्चित करेंगे (यानि सफाई, धूल एवं धूआं मुक्त पर्यावरण, उचित प्रकाश की व्यवस्था और ठेकेदार द्वारा काम केलिए नियुक्त सभी कर्मचारियों को पेय जल)
- 12. नियमित जांच / निरीक्षण करके निम्नलिखित केलिए नियमित नियंत्रण सुनिश्चित करेंगे लेकिन केवल निम्नलिखित केलिए सीमित नहीं करेंगे।
 - * वाहनें एवं उपकरणें
 - * टूल्स, उपकरण,लिफ्टिंग उपकरणें
 - * सुरक्षा उपकरणें
 - * आग संरक्षण
- 13. समय समय पर और जब कभी आवश्यक हो, अपने व्यय पर कार्य स्थल से निर्दिष्ट क्षेत्र की ओर सभी कूडे/ रद्दी/अन्पयोगी सामग्रियाँ निकाल देंगे और हटा देंगे।
- 14. प्रदत्त कार्य के संबंध में घटित होनेवाली सभी घटनाओं / दुर्घटनाओं यदि कोई हो तो, रिपोर्ट करेंगे । ठेकदार घटना / दुर्घटना रिपोर्ट तैयार करके मालिक (औंनेर्स) सेफ्टी विभाग में प्रस्तुत करेंगे। ।

ANNEXURE - D

PROFORMA OF DECLARATION OF BLACK LISTING/HOLIDAY LISTING

In the case of a Proprietary Concern:

I hereby declare that neither I in my person	nal name or in the name of my Proprietary concern M/s. which is submitting neither the
. ,	ern in which I am proprietor nor any partnership firm in which I am aced on black list or holiday list declared by any Government Public
(Here give particulars of blacklisting or holiday I	isting, and in absence there of state "NIL")
In the case of a Partnership Firm:	
nor any partner involved in the management managing partner of any firm or concern have	, submitting the accompanying Bid/Tender of the said firm either in his individual capacity or as proprietor or we or has been placed on blacklist or holiday list declared by any of the administrative ministries, except as indicated below:
(Here give particulars of blacklisting or holiday l	isting, and in absence there of state "NIL")
In the case of Company:	
We hereby declare that we have not been plac Sector Company (CPSU) or any of the administr	ed on any holiday list or black list declared by any Government Pubic ative ministries, except as indicated below:
(Here give particulars of blacklisting or holiday I	isting, and in absence there of state "NIL")
	to be false in any particular, Hindustan Organic Chemicals Limited or t to reject my/our bid, and if the bid has resulted in a contract, the
PLACE:	
DATE:	SIGNATURE OF THE BIDDER

<u>अनुबंध डी</u> काली सूची/अवकाश सूची की घोषणा संबंधी पत्र

स्वामित्व प्रतिष्ठान के संबंध में :-

मैं एतद्वारा घोषणा करता/ करती हूँ कि न तो मैं अपने नाम पर या मेरे स्वामित्व
प्रतिष्ठान सर्वश्री के नाम पर जिसने संलग्न बोली /निविदा प्रस्तुत न कर रहे
है या मेरे स्वामित्व में या किसी अन्य साझेदार कंपनी जिसमें में प्रबंध भागीदार के रूप
में हो, वे नीचे सूचित को छोडकर किसी केंद्रीय सरकारी सार्वजनिक कंपनी (सीपीएसयू)
या किसी प्रशासनिक मंत्रालय द्वारा घोषित काली सूची या अवकाश सूची में न पडे है
(यहाँ काली सूची या अवकाश सूची का विवरण दें , और उसके अभाव में शून्य सूचित
करें)

साझेदार कंपनी के संबंध में

हम एतद्वारा घोषित करते /करती हैं कि न तो हम, सर्वश्री ने प्रस्तुत बोली/निविदा प्रस्तुत करता है या कंपनी से शामिल किसी भागीदार न उनके वैयक्तिक क्षमता या स्वामित्व के रूप में या किसी कंपनी/ कारोबार के प्रबंधन भागीदार के रूप में नीचे सूचित को छोड़कर किसी केंद्रीय सरकारी सार्वजनिक कंपनी (सीपीएसयू) या किसी प्रशासनिक मंत्रालय द्वारा घोषित काली सूची या अवकाश सूची में न पड़े है | (यहाँ काली सूची या अवकाश सूची का विवरण दें, और उसके अभाव में शून्य सूचित करें)

कंपनी के संबंध में

हम एतद्वारा घोषित करते/ करती हैं कि हमें नीचे सूचित को छोडकर किसी केंद्रीय सरकारी सार्वजनिक कंपनी (सीपीएसयू) या किसी प्रशासनिक मंत्रालय द्वारा घोषित काली सूची या अवकाश सूची में न पड़े हैं |

(यहाँ काली सूची या अवकाश सूची का विवरण दें , और उसके अभाव में शून्य सूचित करें)

यह समझता हूँ कि यदि इस घोषणा के किसी भी विवरण गलत हो जाने पर हिंदुस्तान ओर्गेनिक केमिकल्स लिमिटेड या इसके प्रशासनिक मंत्रालय को मेरा/हमारा बोली अस्वीकार करने का अधिकार है और यदि बोली ठेके के रूप में हो जाने पर , प्रस्तुत ठेका समाप्त करने का अधिकार है |

स्थान:	बोलीदाता का हस्ताक्षर
तिथि:	

<u>ANNEXURE - E</u>

ANNEXURE TO BID AGAINST TENDER No:

(KINDLY FILL THIS SHEET AND SUBMIT IN -COMMERCIAL/TECHNICAL BID)

Name	of Bidder:	
Sr. No.	Commercial Clauses	Bidder Confirmation (Please put V in front of your confirmation)
1	Whether bidder (a proprietary concern, Partnership Firm, Company) is currently on holiday list/black list/de-listed or has been put on holiday/blacklisted/de-listed at any PSU/govt. Organization. If so, give details.	☐ Yes, We are on holiday☐ List/Black List/De-List☐ No
2 i	Whether the party is registered under Micro/Small/Medium Enterprises act 2006 (Please furnish the proof)	□ Micro □ Medium □ Small □ No
ii	Status of MSE Bidder	ManufacturerServicesNot Applicable
iii	Whether MSE bidder is offering product manufactured by him/her	□ Yes□ No
3 i	All MSE bidders shall register / declare their UAM Number on CPP Portal and copy of this registration / declaration shall be attached with the offer; failing which such bidders will not be able to enjoy benefits as per PP Policy for MSME order, 2012. SSI/MSME/NSIC/UAM /DIC registration certificate	□ Mention UAM Number □ Not Applicable
ii	Submitted valid document against clause no 3 (i)	□ Submitted□ Not Applicable
4 i	Whether the proprietor of "MSME" enterprise is from SC/ST category (Please attach caste certificate issued by competent authority)	□ Yes □ No
ii	Whether the proprietor of "MSME" enterprise is woman (i.e. Woman proprietorship, or holding minimum 51% shares in case of Partnership/Private Limited Companies)	□ Yes □ No
iii	Submitted certificate against clause no 4 (ii)	SubmittedNot Applicable
5	AGREED TO ALL TERMS AND CONDITIONS OF ENQUIRY: It is hereby stated that the quotation/offer submitted is in full compliance with the documents issued against the enquiry and also further confirmed that there is no deviation from all the terms and conditions as per the enquiry. Non-acceptance or deviation to HOCL's standard terms and conditions mentioned in enquiry documents may lead to rejection of offer, no correspondence shall be done for clarifications	□ Agreed□ Not Agreed
DATE:		N AND STAMP OF BIDDER

ANNEXURE – H

BID SECURITY DECLARATION

ANNE	KURE	то	BE	SUBMITTED	ALONG	WITH	THE	BID	AGAINST	TENDER
No										
I/We	 3. I will not withdraw or amend the tender or impair or derogate from the tender respect within the period of validity of the tender. 4. I will furnish the required performance security within the specified period. ME AND ADDRESS OF THE BIDDER 	are that:								
1.				he tender with	in the stip	ulated pe	riod/ va	llidity p	eriod OR ind	crease the
2.	l will	comm	ence tł	ne work on intii	mating to s	tart the w	ork/ on	receipt	of Letter of	Indent.
3.						-	or derc	gate fr	om the ten	der in any
4.	I will t	furnish	the re	quired perform	iance secur	ity within	the spe	cified p	eriod.	
NAME	AND A	ADDRE	SS OF	THE BIDDER						
PLACE	:									
DATE:										
						SIGNA.	TURF A	ID STAI	MP OF THE I	RIDDER

Annexure - R

Declaration of Compliance of Order (Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017

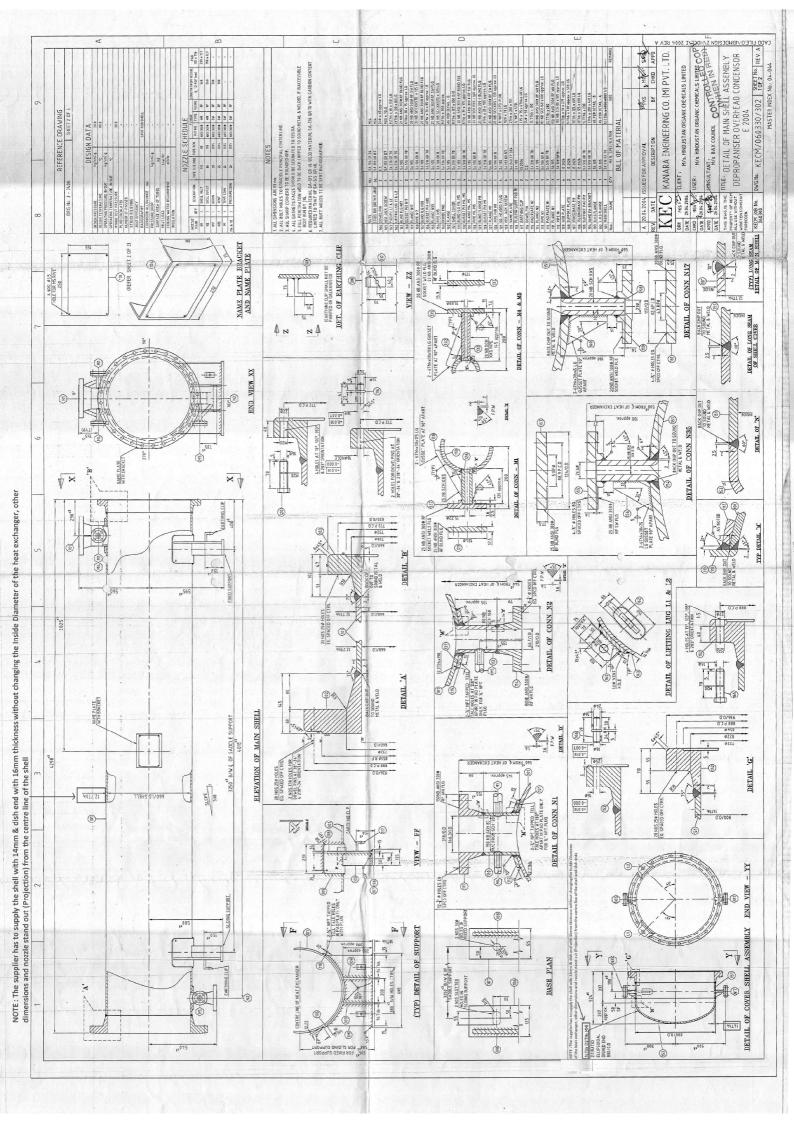
This declaration must form part of all tenders & it contains general information and serves as a declaration form for all bidders. (Before completing this declaration, bidders must study the General Conditions, Definitions, Govt Directives applicable in respect of Public Procurement No.1, 2 & 3) dtd 23 Jul 2020 & 24 Jul 2020 on Restrictions under Rule 144 (xi) of the General Financial Rules (GFRs), 2017& prescribed tender conditions).

DECLARATION BY AUTHORISED SIGNATORY OF THE FIRM

I, tł	ne undersig	ned,				(full names)	, do hereby d	eclare,
in 	my	capacity				(name of bidde		M/s
1. 2.	I have rea of Restrict on procur	d the Order (P tions under Ru	ublic Proc le 144 (xi) bidder of	of the Genera	2 & 3) dtd 23 I Financial Rul	edge. Jul 2020 & 24 Jul les (GFRs), 2017 r nd border with Ind	egarding restr	ictions
3.	l certify bidder en applicable M/S contractor applicable fulfills all	that M/s tity) is not fro e), has been r if any) is not e), has been re requirements	m such a register from such gistered v	country or, is ed with the	from such a Competent is from such a etent Authorit	country (strike country (strike country) (name country (strike country) (s	out whichever urther certify ie of the out whichever y that this SU	is not that sub- is not PPLIER
4.	I understa found to accordance	and that the su be false, this	bmission would be per Clause	of incorrect da a ground for e 12 of the Pul	ata and / or if immediate te	certificate / decla (name of rmination and fu Restrictions under	bidder ent orther legal ac	ity) is tion in
AU ⁻	THORISED S	IGNATURE:						
DA	ГЕ:							
Sea	I / Stamp of	f Bidder						

यदि हिन्दी और अंग्रेज़ी पाठ में भिन्नता हो तो, अंग्रेज़ी पाठ प्रबल होगा।

In case of variation between Hindi and English version, English version will prevail



Quality Assurance Plan

Equipment Type : Heat Exchanger Shell Equipment No: E - 2004

Design & Fabrication Code : ASME Sec. VIII DIV I / TEMA

Inspection by III rd Party/ HOCL

Activity	Inspection Activity &	Characteristics / Type of	Quantum of		Sco	Scope of Inspection				
SI. No.	Component	Check	Check	Ref. Doc.	Acceptance Standards	Format of Report	Party	TPI	HOCL	Remarks
1	MATERIALS INSPECTION									
1.1	forgings) (To be procured from reputed vendor)	Visual and dimensional 100% Eddy current test for Ultrasonic test for sheet Co-relation of markings with test certificates. Chemical and physical properties Transfer of identification marks, wherever required	100%	PO/ASME SEC.IIA. IIB/SEC VIII DIV-1 / TEMA-R / Approved Drawings / Manufacturer's test certificates Approved TPS / Spec.	PO/ASME SEC.IIA. IIB/SEC VIII DIV-1 / TEMA-R / Approved Drawings / Manufacturer's test certificates Approved TPS / Spec.	Material test certificate, NDT Reports, Dimensional Reports, Insp. Report	Н	W		
1.2	(forgings, fittings) inspection at Party's	Chemical and physical properties Review of test certificates	100%	ASME SEC.IIA / VIII Div.I / TEMA- R / PO / Spec / Drawings	ASME SEC.IIA / VIII Div.I / TEMA-R / PO / Spec / Drawings	Inspection report	W	R		
	Fasteners and gaskets inspectin at Party's	Inroperties	100%	ASME SEC.IIA / VIII Div.I / TEMA- R / PO / Spec / Drawings	ASME SEC.IIA / VIII Div.I / TEMA-R / PO / Spec / Drawings	Inspection report	W	R		

H – Hold (Mandatory Inspection) - Work not to proceed without this

R – Review (Verification of Document)

W – Witness (Witness Point) (To be completed within agreed period after which the work may progress)

Activity	Inspection Activity &	Characteristics / Type of	Quantum of			Sco	pe of Insp	ection		
SI. No.	Component	Check	Check	Ref. Doc.	Acceptance Standards	Format of Report	Party	TPI	HOCL	Remarks
1.4		Chemical and physical properties Review of test certificates Check test report Visual and dimensional check	100%	ASME SEC.IIA / IIB / VIII Div.I / TEMA-R / PO / Spec / Drawings	ASME SEC.IIA / IIB / VIII Div.I / TEMA-R / PO / Spec / Drawings	Inspection report	W	R		
2	INSPECTION OF FORMED	COMPONENTS								
		Visual and dimensional inspection, thickness check and Profile, ovality check		Drawings / Spec.	Drawings / ASME Section VIII Div-I.	Inspection report	W	R		
	Dished ends	RT of weld seam	100%	Drawings / ASME Section VIII Div- I./ Spec.	Drawings / ASME Section VIII Div-I./ Spec.	RT Report	W	R		
2.1		DP	On Knuckle portion and edge after forming (inside and outside)	Drawings / ASME Section VIII Div- I./ Spec.	Drawings / ASME Section VIII Div-I./ Spec.	Inspection report	W	R		
		HT chart review	100%	ASME Section VIII Div-I./ Spec.	ASME Section VIII Div- I./ Spec.	Inspection Report	W	R		
3	WELDING BOOK	<u></u>		T	Г	г		I	ı	
3.1	Weld map	Welding procedure	100%	ASME Sec IX / Spec.	ASME Sec IX / Spec.	WPS	W	R		
3.2	WPS/PQR/PQ	Welding parameters	100%	ASME Sec IX / Spec.	ASME Sec IX / Spec.	WPS / PQR	W	R		
3.3	Welding consumable	TC verification, chemical, mechanical properties	100%	ASME Sec II C	ASME Sec II C	Batch Certificate & test certificate	W	R		

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R – Review (Verification of Document)

W – Witness (Witness Point) (To be completed within agreed period after which the work may progress)

Quality Assurance Plan (QAP)

Activity	Inspection Activity &	Characteristics / Type of	Quantum of		oc. Acceptance Standards	Scope of Inspection				
Sl. No.	Component	Check	Check	Ref. Doc.		Format of Report	Party	TPI	HOCL	Remarks
4	INSPECTION DURING FAB	RICATION				-		*		
Weld edge preparation 4.1 and set up of major	Weld edge preparation and set up of major	Visual and dimensional inspection, marking, WEP, Offset, Ovality, etc.	100%	ASME Sec VIII / Div . 1 / Spec. /	/ Spec. / drawings	Inspection report	W	R	-	
	pressure parts	Sound metal after backchipping	100%	drawings		Inspection report	W	R		
4.2	Assembly of nozzles	WEP, Dimensions, completeness of assembly	100%	ASME Sec V / VIII - 1 / Spec. / drawings	ASME Sec V / VIII - 1 / Spec. / drawings	Inspection report	W	R	ı	
4.3	Inspection of completed welds	Visual inspection for reinforcement, undercuts, surface defects etc. Weld bead, surface defects etc. MPI & UT	100%	ASME Sec VIII - 1 / ASME Sec V/ drawings / spec.	ASME Sec VIII - 1 / ASME Sec V/ drawings / spec.	Inspection report	W	R	1	
4.4		Soundness of full weld (Radiography as oer code / Drg. + all 'T' Joint)	As per drawing	Drawings / Spec./ ASME Sec VIII - 1 / V	Drawings / Spec./ ASME Sec VIII - 1 / V	NDT Report Review of RT films	W	Film review		

Page 3

H – Hold (Mandatory Inspection) - Work not to proceed without this

R – Review (Verification of Document)

W – Witness (Witness Point) (To be completed within agreed period after which the work may progress)

Activity	Inspection Activity &	Characteristics / Type of	Quantum of Check	Ref. Doc.	Acceptance Standards	Scope of Inspection				
Sl. No.	Component	Check				Format of Report	Party	TPI	HOCL	Remarks
4.5	Visual and dimensional insp. Shell Assl. (internals and externals)	Dimensions, completeness of assembly	100%	Spec./ Drawings / ASME Sec VIII-1 / V	Spec./ Drawings / ASME Sec VIII-1 / V	Inspection Report	W	W		
5	TESTING			l	l			I		
5.1	Soap Solution test of RF PADS at test pressure as per approved drawing	Leak checking	100%	Spec./ Drawings / ASME Sec VIII- Div.I	Spec./ Drawings / ASME Sec VIII-Div.I	Inspection report	W	R		
	Hydrostatic test asper approved drawing (shell side)	Leak check shell side / side	100%	Spec./ Drawings / ASME Sec VIII- Div.I Approved Procedure	Spec./ Drawings / ASME Sec VIII-Div.I Approved Procedure	Inspection report	W	w	w	
6	FINAL INSPECTION									
6.1	Surface preparation / cleaning	Visual inspection for workmanship	100%	drawings / Specification / Approved Procedure	drawings / Specification / Approved Procedure	Inspection report	W	R		
6.2	Painting	Visual inspection and DFT measurement	100%	drawings / Specification	drawings / Specification	Inspection report	W	R		
6.3	Spare item verification	Mandatory spare varified as per drawing	100%	drawings / Specification	drawings / Specification	Inspection report	W	R		
64	Final stamping of equipment and marking etc.	Verifying stamping details	Name plate and rub off stamping	drawings / Specification	drawings / Specification	Name plate/ rub off	W	W		
65	Final inspection (pre despatch)	Hard stamping, verification of packing list	100%	drawings / Specification	drawings / Specification	Inspection report	W	W		
6.6	Final inspection (TPI release note)	Issuance of IRN	100%	drawings / Specification	drawings / Specification	IRN	Н	Н		

H – Hold (Mandatory Inspection) - Work not to proceed without this

R – Review (Verification of Document)

W – Witness (Witness Point) (To be completed within agreed period after which the work may progress)

Quality Assurance Plan (QAP)

Activity Ins	Inspection Activity &	Characteristics / Type of Check	Quantum of Check			Scope of Inspection				
SI. No.	Component			Ref. Doc.	Acceptance Standards	Format of Report	Party	TPI	HOCL	Remarks
6.7	Documentation	Verification, compilation and indexing of: As built drawings, TPI / Inspection Release note, Material test certificate, NDE reports, Hydrostatic test report, Pneumatic test report, Final dimensioin report, WPS / PQR recoprds and WPQR, Rub off, NDE, Hydro and Pneumatic procedure, Certificate of completeness	100%	Drawings / Specification / (VDR)	Specification		W	R		

Page 5

 $[\]mbox{\bf H}-\mbox{\bf Hold}$ (Mandatory Inspection) - Work not to proceed without this

R – Review (Verification of Document)

W – Witness (Witness Point) (To be completed within agreed period after which the work may progress)